

NOVADURAN™ 5710GN2-30HF9

Mitsubishi Engineering-Plastics Corp - Polycarbonate + PBT

General Information

Product Description

PBT alloy GF+Filler-reinforced(30%) / 5VA(2mm) Flame Retardant / Toughness Good, Surface Finish Good, CTI(UL746)PLC3 equiv. per in-house testing

General

Filler / Reinforcement	• Glass Milled\Glass Fiber, 30% Filler by Weight		
Features	• Flame Retardant	• Good Surface Finish	• High Toughness
Uses	• Automotive Applications	• Electrical/Electronic Applications	
	• Automotive Electronics	• General Purpose	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.53	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (250°C/5.0 kg)	9.0	cm ³ /10min	ISO 1133
Molding Shrinkage			Internal Method
Across Flow : 2.00 mm	0.60	%	
Flow : 2.00 mm	0.30	%	
Water Absorption (Saturation, 23°C)	0.070	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8000	MPa	ISO 527-1/1
Tensile Stress (Break)	100	MPa	ISO 527-2/5
Tensile Strain (Break)	3.0	%	ISO 527-2/5
Flexural Modulus ²	6850	MPa	ISO 178
Flexural Stress ²	155	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	10	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	55	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Annealed	205	°C	ISO 75-2/B
1.8 MPa, Annealed	165	°C	ISO 75-2/A
Melting Temperature	221	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+16	ohms·cm	IEC 60093
Electric Strength (2.00 mm)	25	kV/mm	IEC 60243-1
Dielectric Constant (1 MHz)	3.40		IEC 60250
Dissipation Factor (1 MHz)	0.018		IEC 60250

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Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.6 mm		V-1	
2.0 mm	•	V-0	
	•	5VA	
3.0 mm		V-0	

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	120	°C
Drying Time - Hot Air Dryer	5.0 to 8.0	hr
Rear Temperature	250 to 270	°C
Middle Temperature	250 to 270	°C
Front Temperature	250 to 270	°C
Nozzle Temperature	270	°C
Mold Temperature	60 to 100	°C
Injection Pressure	20.0 to 150	MPa
Injection Rate	Moderate-Fast	
Screw Speed	80 to 150	rpm

Notes

¹ Typical properties: these are not to be construed as specifications.

² 2.0 mm/min

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